



To: Parts Managers

Bulletin:
Issue Date:

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Subject: REMANUFACTURED CYLINDER HEADS
APPLICATIONS

Part Number	Application
732GB4383X	All six-Cylinder, two-valve piston-cooled engines with horizontal mounting exhaust manifolds.
732GB4397X	All six-cylinder, two-valve piston-cooled engines with vertical mounting exhaust manifolds. (Can be used with horizontal manifolds)
732GB3424X	All E6 four-valve cylinder head engines. NOTE: 732GB3424X services both 7/16" and 3/8" diameter valve stem cylinder heads
732GB3421X	E9 four-valve V-8 engines except Marine applications. (Supersedes 732GB3389X)
732GB3463X	E9 Marine Applications
732GB3452MX	E7 PLN Engines (pre 1991)
732GB3451MX	E7 PLN Engines (1991, 92, 93) with 240GC590/591 (57GC2143) two piece piston. 688GC2378 exhaust valve, 575GC213 exhaust valve spring and 722GC235 lower exhaust valve spring rotator.
732GB3466MX	E7 PLN Engines (1994/95/96/97) - Not for Dynatard® Applications. For engines built with Pyromet Exhaust Valve identified with a "Y" on the center of the head of the valve. (Refer to Service Bulletin # 32E001 or SB266005)(Supersedes 732GB3460MX). 688GC2389 exhaust valve, 575GC213 exhaust valve spring and 722GC235 lower exhaust valve spring rotator.
732GB3469MX	E7 PLN Engines (1995/96/97) for Jacobs® Stealth™ Retarding System applications. (Supersedes 732GB3467MX). 688GC2389 exhaust valve, 575GC35 exhaust valve spring and 722GC313 lower exhaust valve spring rotator.
732GB3485MX	<i>E7 E-TECH™</i> Engines built prior to 3/1/00, serial # OD0119 and lower (with 891GC215M or 891GC223M pin type intake yoke).
732GB3491MX	<i>E7 E-TECH™</i> Engines built from 3/1/00 and pre CCRS, serial # OD0120 and higher (with 891GC328 pinless intake yoke)

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732GB3492MX	E7 E-TECH™ Engines CCRS
732GB3499MX	E7 ASET™ AI (IEGR) Engines. All J-TECH™ Brake and POWER LEASH™ applications. (With 3 - 183GC2257 yoke pins) Services 732GB3494M, 732GB3499M, 732GB3501M, and 732GB3509M
732GB3510MX	E7 ASET™ AI (IEGR) Engines. Non-Brake applications. (no yoke pins) Services 732GB3510M
732GB3509M2X	E7 ASET™ AC (CEGR) Engines. All J-TECH™ Brake and POWER LEASH™ applications. (With 3 - 183GC2257 yoke pins) Services 732GB3494M2, 732GB3499M2, 732GB3501M2, and 732GB3509M2
732GB3510M2X	E7 ASET™ AC (CEGR) Engines. Non-Brake applications. (no yoke pins) Services 732GB3510M2
85000902	MP7 US04 / US07 Engines. Services 20905280 and 20905281
85000985	MP8 US07 Engines. Services 21042138

Features:

All Remanufactured Cylinder Heads are completely disassembled and cleaned. The castings are Magnaflux® inspected and pressure-tested. State-of-the-art computer controlled machining centers machine all surfaces to reman and/or O.E.M. specifications to insure REMACK® quality. All valves and valve seats are inspected and machined. All Remanufactured Cylinder heads are complete with valves, valve guide seals (where applicable), heavy-duty valve springs, rotators, and keepers. New valve guides and rotators are installed 100%. Completed assemblies are vacuum-tested to insure proper seal.

Notes:

1. If a Jake brake is to be installed on an engine with Remanufactured cylinder heads, it might be necessary to change the exhaust valve stem cap (*refer to Service bulletin SB213012*).
2. 0.25" shims are added to rocker arm mounting surface on E6 2V heads to compensate for metal removed in the remanufacturing process and maintain the O.E.M. cylinder head thickness specification.

Ordering Instructions:

Place order direct with the Distribution Center serving your area.

Core Returns:

Refer to [REMAK® Core Manual](#).

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