



**To:** Parts Managers

**Bulletin:**  
**Issue Date:**

M50-8  
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**From:** Rick Cape  
Remanufactured Technical Product Manager  
Phone: 336-393-3041  
e-mail: [richard.cape@volvo.com](mailto:richard.cape@volvo.com)



**Subject:** Remanufactured Oil Pump Assemblies -  
Applications & Instructions

<u>Part Number</u>	<u>Application</u>
315GC3118FX#	E6 Engines w/100 p.s.i. max. oil pressure gauge
315GC445GX#	E6 Engines w/150 p.s.i. max. oil pressure gauge
315GC3136X	All E9 V-8 Engines
315GC467MX#	E7 PLN Engines (Front or Rear Sump w/ increased volume internal gearing) Services 315GC460M(2), 315GC467M, 315GC473M
315GC459M2X*	E7 PLN Engines (Front or Rear Sump w/ increased ratio drive gear.) Services 315GC459M(2)
315GC466MX	E7 E-TECH and ASET Engines (Front or Rear Sump w/increased volume internal gearing) Services 315GC465(A)(B)M, 315GC466M and 315GC472M

# Drive Ratio is 1.3 to 1.0 — The drive gear on the auxiliary drive shaft must have 17 teeth. The driven gear on the oil pump shaft has 13 teeth.

\* To use (Increased Ratio) pumps, engines must be equipped with 683GB319 (18 tooth) driving gear on the auxiliary shaft to match the 683GB284 (12 tooth) driving shaft gear on the oil pump. O.E.M. production tie in was 2/26/92, SER #2E1233 and higher.

#### Features:

- Oil pumps are disassembled, cleaned and inspected. Pressure relief valve plungers are replaced with 100% new. Cover plates are resurfaced, when necessary, to maintain proper flatness and surface finish. All pumps are dynamically tested to ensure proper pressure and flow. Product improvements have been incorporated into both the 315GC466MX and the 315GC467MX oil pumps. These pumps have increased volume internal gearing for improved oil pressure to the engine valve train components.

#### Ordering Instructions:

Place orders direct with the Distribution Center serving your area.

**Core Returns:**

Refer to REMACK® Component Core Return Policy on page **M50-1-2**.

Like-for-like returns must be made to ensure full credit.

Core returns should be sent to the Middletown Reman Center, 2800 Commerce Drive, Middletown, PA 17057  
Ph. 1 (800) 5RE-MACK

**Approximate Weight:**

17 lbs. Each

**CORE PART NUMBER GROUPINGS:**

CORES WITHIN GROUPS ARE INTERCHANGEABLE

**OIL PUMP 003**

C315GC459

C315GC460

**Stand Alones**

C315GC445

C315GC3136

C315GC465

**Freight:**

Freight on Remanufactured oil pumps is prepaid outbound from the Middletown Reman Center **only** (contiguous USA). Freight coming from the distribution centers is subject to their freight policies.

Oil pumps can be returned with other components to meet the 500 lbs.

Freight collect requirement policy.