



# REMACK®

## REBUILDER SERIES™ SHORT BLOCKS



BULLETIN NO. M50-22

### INSTRUCTIONS

Part Number	Application
239GB1885RX	All E6 4-Valve Engines. Built with intermediate web re-enforced, heavy-duty Cylinder Block. Dynatard camshaft installed. Applicable to Centrimax. Built with 240GC5110M piston (215SB228 kit) which replaces <b>original piston 240GC556,579,577</b> . Heavy duty camshaft gears installed. Steel or aluminum front timing gear cover applications.
239GB1888RX	E6 2-Valve Engines with 15:1 Compression Pistons. Engine application ENDT673A, ENDT673B, ENDT(B)673C, ENDTF673C, ET(B)673(A), ENDT(B)675 ETSZ(B)673A, ETAZ(B)673(A)(C), ETAY(B)673A, ENDT(B)676, ETA(B)676(B)(E), ETSZ(B)676, ETAY(B)676(D), ETSZ(B)677, EM6-225, EM6-250(R), EM6-275(R), EM6-275L, EM6-285(R), EM6-300(R), E6-315(R), E6-320, E6-325(R), E6-350(R), EC6-350(R), EMC6-300(R), ENDT(B)676A. Dynatard camshaft installed. Applicable to Centrimax. Built with 240GC5108M piston (215SB226 kit) which replaces <b>original piston 240GC562,542,552</b> . Main bearing intermediate "tie straps" installed for re-enforced bottom end strength. Heavy duty camshaft gears installed. <b>Steel front timing gear cover applications only.</b>
239GB1889RX	E6 2-Valve Engines with 17:1 Compression Pistons. Engine application: EM6-237(R), ENDT(B)675C, ETY(B)675, ETZ(B)675(B), EC6-235, E(M)C6-250(L), EC6-265, EC6-275, EMC6-285(R), EC6-330. Dynatard camshaft installed. Applicable to Centrimax. Built with 240GC5109M piston (215SB225 kit) which replaces <b>original piston 240GC545D</b> . Main bearing intermediate "tie straps" installed for re-enforced bottom end strength. <b>Steel front timing gear cover applications only.</b>

**WARNING:** Use of a short block other than what is listed above may result in engine failure or unsatisfactory performance and will void engine warranty.

**Warranty coverage:**

Mack® offers a Nationwide 1 year, unlimited Mile Warranty on REMACK Rebuilder Series Short Blocks. Refer to Warranty Administration Manual TS509 for details on the warranty coverage.

**Short Block Features:** "Rebuilder" cylinder block, crankshaft, connecting rods, camshaft, lifters, piston cooling nozzles, auxiliary shaft, camshaft gears and tach drive.

Cylinder block top deck and cylinder bores machined 100%.

New pistons, piston rings, liners, bearings, bushings, gaskets and seals.

All Rebuilder Series Short Blocks undergo rigorous in-process inspections throughout the process to insure that performance and reliability standards are met.



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**REBUILDER SERIES™ SHORT BLOCKS**  
**INSTRUCTIONS** *(continued)*

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**Freight:**

Short Block Cores can be shipped back to the REMACK Center Freight Collect.  
 Freight on Short Blocks is prepaid outbound from the REMACK Center **ONLY** (Contiguous USA).  
 Freight coming from the distribution centers is subject to their freight policies.

**Core receiving:**

Determine core credit based on **visual external inspection only**. (Reference Core Policy for Components Bulletin M50-1)

Core deductions:

Broken Cylinder Block*	-----	\$1000
Thrown Rod	-----	\$1500
Crankshaft (broken)	-----	\$500
Improperly drained of antifreeze	-----	\$300
Excessively soiled or rusty cores	-----	Minimum \$50.00
Missing or damaged parts	-----	Dealer Net
Disassembled core	-----	50% of core charge

**\*Broken blocks are blocks that have the typical main bearing "bulkhead" break through the side of the block. Also, a hole of any kind through the block is considered broken. Most miscellaneous cracks (including cracks at the mains) do not cause the need for a deduction.**

**Ordering instructions:**

Orders are to be placed through the MACKnet® Parts system.

Core Part number: C239GB1885



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